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**JOINING UPONOR INFRA PE-HD PIPES  
BY BUTT WELDING, IN WINTER CONDITIONS**

**In addition to observing the rules contained in the “GENERAL WORK TERMS AND CONDITIONS OF THE SERVICE GROUP OF UPONOR INFRA SP. Z O.O. – Butt Welding”, the following conditions must be met:**

1. The location of carrying out the joint should be protected from weather conditions (rain, hail, snow, wind) by a tent.
2. If the ambient temperature drops below +5<sup>0</sup>C, the location of carrying out the joint should be protected with a tent, while the space underneath it should be heated by a hot air blower to exceed +5<sup>0</sup>C.
3. The ends of the pipes to be welded should be secured with end stoppers, to avoid their cooling down by aeration.

Compliance with the afore-mentioned conditions guarantees obtaining a joint, which meets the strength and tightness requirements.

Uponor Infra Sp. z o.o. shall not be liable for any suspension of works due to weather conditions.

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- The afore-mentioned is based on opinions of GIG and DVS-2207