

Uponor Infra Sp. z o.o.
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GENERAL CONDITIONS OF WORK OF THE SERVICING GROUP OF UPONOR INFRA Sp. z o.o.

Butt welding

1. The Client shall appoint a person responsible for contact with the servicing group at the building site and will ensure the presence of that person at the place of installation during the performance of the works.
2. The Client shall provide an additional person to support the employee of UPONOR Infra Sp. z o.o.
3. The Client shall send photos of the prepared construction site in accordance with the instructions provided in advance (at least 2 days before the planned arrival of the servicing group).
4. The Client undertakes to ensure safe work conditions for employees of Uponor Infra Sp. z o.o. in accordance with applicable law, and in particular appropriately prepare and protect the trenches according to the rules of occupational health and safety and fire protection for the purpose of safe execution of the works during the laying and installation of the pipes, manholes etc. In the case of occurrence of a work accident because of the construction of the trench to the occupational health and safety regulations or incorrect protection of the trench, the Client will be liable for such incident.
5. The Client is responsible for the works associated with the unloading, movement and correct placement of the pipes, prefabricated elements and welding machines necessary for the performance of the servicing task.
6. The Client shall take over responsibility for the delivered UPONOR Infra welding machine by signing the delivery and acceptance protocol for the duration of the service.
7. The Client shall ensure the free of charge access and supply of electrical energy to the working place of the machine (power generator or electrical wire terminated with electrical socket). Any failure of the power generator on the part of the Client.
Requirements: 230V 4 kW to 54 kW 380 V - depending on the type of welding machine
welding machine KWH 250 - 7 kW; 230V
welding machine KWH 500 - 16 kW; 5 conductors x 4,5 mm² each; socket 32A
welding machine KWH 630 - 20 kW; 5 conductors x 4,5 mm² each; socket 32A
welding machine WHA 800 - 25 kW; 5 conductors x 6 mm² each; socket 32A
welding machine WHA 1200 - 35 kW; 5 conductors x 6 mm² each; socket 32A
welding machine PT 1200 - 35 kW; 5 conductors x 6 mm² each; socket 32A
welding machine RITMO 1200 - 35 kW; 5 conductors x 6 mm² each; socket 63A
welding machine WHA 1600 - 70 kW; 5 conductors x 16mm² each; socket 63A
welding machine PT 1600 - 70 kW; 5 conductors x 16mm² each; socket 63A
welding machine PT 1600 HR - 70 kW; 5 conductors x 16mm² each; socket 63A
8. The Client shall provide free of charge additional equipment necessary for the execution of correct connection, specifically:
 - a) cranes enabling the free movement of the sections of connected pipelines,
 - b) webbings and other lifting slings adapted to the transported elements in terms of the resistance and length, with a valid UDT certificate,
 - c) the rolls enabling the sliding of the pipes,
 - d) concrete slabs for the welding machine.
9. The tent above the welding machine, when making connections in winter or during rainfall, is kept by an excavator or a crane. The tent is provided by UPONOR Infra Sp. z o.o.
10. The Client is responsible for the draining of the trench and its protection against collapse of the side walls at the place of performance of the works before the planned arrival of the servicing group and during the works.
11. It is forbidden to perform works related to the compacting of pipes during the welding process. In situations of high dustiness in the environment, the Client is obliged to pouring water the area around the welding zone.
12. All costs related to the use of additional equipment, including personnel costs, are charged to the Client and shall not be refundable by Uponor Infra Sp. z o.o. In the absence of additional equipment necessary to perform the ordered work properly and on time, Uponor Infra Sp. z o.o. has the right to organize such equipment on its own at the cost and risk of the Client, and any costs incurred due to this fact will be reimbursed by the Client within 7 days from the date of notifying it of such costs.
13. Uponor Infra Sp. z o.o. reserves the right to make unannounced inspections of its employees during construction works.
14. The Client acknowledges that Uponor Infra Sp. z o. o. is responsible for the quality of the connections made exclusively by that company, i.e. when the employee of Uponor Infra Sp. z o. o. is the operator of the machine and when both connected materials are manufactured by Uponor Infra Sp. z o. o. and not by third parties.

The failure to meet all the aforementioned conditions will prevent the execution of the service by Uponsor Infra Sp. z o.o. and will result in:

- **charging the Client with the costs of the arrival and shutdown of the servicing group;**
- **setting a new, feasible deadline for the implementation of works by Uponsor Infra Sp. z o.o.;**
- **no liability of Uponsor Infra Sp. z o.o. for delays caused to the Client, the Investor and third parties.**

The Client:

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